## **Report of the Month**

This AEIO-360 obviously had a problem. What was wrong?

To learn more about where the elements are coming from, click here.

|                       |         |                      |      | _ | _ |           |
|-----------------------|---------|----------------------|------|---|---|-----------|
| MI/HR on Oil          | 30      | UNIT/                |      |   |   | UNIVERSAL |
| MI/HR on Unit         | 703     | LOCATION<br>AVERAGES |      |   |   | AVERAGES  |
| Sample Date           | 4/30/15 | AVERAGES             |      |   |   |           |
| ALUMINUM              | 37      | 37                   |      |   |   | 9         |
| CHROME                | 12      | 12                   |      |   |   | 3         |
| IRON                  | 227     | 227                  |      |   |   | 46        |
| COPPER                | 11      | 11                   |      |   |   | 14        |
| LEAD                  | 4039    | 4039                 |      |   |   | 2343      |
| TIN                   | 1       | 1                    |      |   |   | 1         |
| <b>MO LYBDENUM</b>    | 3       | 3                    |      |   |   | 1         |
| NICKEL                | 5       | 5                    |      |   |   | 1         |
| POTASSIUM             | 3       | 3                    |      |   |   | 2         |
| BORON                 | 0       | 0                    |      |   |   | 3         |
| SILICON               | 11      | 11                   |      |   |   | 7         |
| SODIUM                | 1       | 1                    |      |   |   | 2         |
| CALCIUM               | 73      | 73                   |      |   |   | 4         |
| MAGNESIUM             | 2       | 2                    |      |   |   | 2         |
| PHOSPHORUS            | 210     | 210                  |      |   |   | 414       |
| ZINC                  | 15      | 15                   |      |   |   | 10        |
| BARIUM                | 37      | 37                   |      |   |   | 0         |
|                       |         | Values<br>Should Be* | <br> |   |   |           |
| SUS Viscosity @210°F  | 90.8    | 86-105               |      |   |   |           |
| cSt Viscosity @ 100°C | 18.17   | 17.0-21.8            |      |   |   |           |

| SUS Viscosity @210°F  | 90.8  | 86-105    |  |  |
|-----------------------|-------|-----------|--|--|
| cSt Viscosity @ 100°C | 18.17 | 17.0-21.8 |  |  |
| Flashpoint in °F      | 445   | >430      |  |  |
| Fuel %                | <0.5  | <1.0      |  |  |
| Antifreeze %          | -     | -         |  |  |
| Water %               | 0.0   | 0.1       |  |  |
| Insolubles %          | 0.3   | <0.6      |  |  |
| TBN                   |       |           |  |  |
| TAN                   |       |           |  |  |
| ISO Code              |       |           |  |  |

\*THIS COLUMN APPLIES ONLY TO THE CURRENT SAMPLE

The owner writes: This is a big thank you message. The analysis on the AEIO-360-B2F engine in my CAP-10B showed high levels of aluminum, iron, and chromium. I went back and pulled the oil screen again. We did find some ferrous metal that I had at first taken to be carbon. We found enough to suspect the camshaft so I opted to pull a jug and inspect the cam. The cam was pitted and starting to spall. The high level of aluminum was coming from the piston skirts that were severely scuffed and scored. Wrist pins and rocker shafts showed pitting as well. I believe this engine was headed for a catastrophic failure in the not-too-distant future. The engine is now getting a major overhaul to be sure we got everything. Thank you!